

GLOBE STEELS PRIVATE LIMITED

CHENNAI, INDIA

WWW.GLOBE-INDIA.COM

Snapshot

- Promoters have over 45 years of experience in the industry.
- Origins are traced as a trading firm in steel.
- Manufacturing facilities established in 1990.
- Second factory commissioned in the third year of inception.
- Forward integration to CNC machined components in 1996.
- Over the next 12 years, five more facilities commissioned in Machining division.
- Major expansion into bright steel bars automated lines in 2012.
- Second forward integration into heat treatment of components in 2013.
- Further automated bright steel bars lines commissioned in 2021 at a new facility.
- Long products heat treatment lines commissioned in 2022.

Our Products

- Cold Drawn Steel Bars
- Centerless Peeled and Ground Bars
- Hardened and Tempered Peeled and Ground Bars
- Annealed/Normalised Cold Drawn Bars
- Annealed/Normalised Centerless Peeled and Ground Bars
- Hot Rolled Steel Bars
- Hot Rolled and Annealed/Normalised Steel Bars
- Hot Rolled Wire Rods
- Hot Rolled and Forged Steel Bars
- Spherodised Annealed, Pickle-Phosphated Drawn Coils

Infrastructure

- ISO 9001:2015 Certified facilities.
- Spread across three locations.
- Total Shopfloor area over 90,000 Sq. ft.
- Fully covered shop floor with EOT Overhead Cranes
- Total Power subscribed to is over 1500 HP
- Electronic Weigh Bridges
- Automated Production Lines
- Automated Finishing Lines
- Automated Inspection Lines

Our Facilities – Inspection

- Full-fledged Laboratory for incoming inspection.
- SPECTROMAXx Chemical Analyser.
- Universal Testing Machine.
- Brinell Hardness Tester.
- Rockwell Hardness Tester.
- Full complement of measuring and testing devices to ensure QC and QA.

Our Facilities - Production

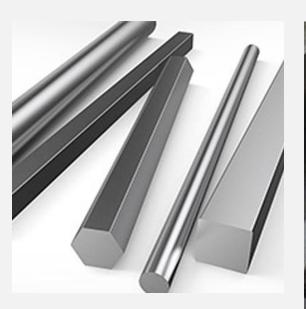
- Cold Draw Benches
- Combined Drawing Line
- Bar Peeling Machines
- Bar Straightening Machines
- Bar Reeling & Polishing Machines
- Shot Blasting Machines
- Centerless Grinding Machines
- Coil to Coil Drawing Bull Blocks
- Coil Straightening and Cutting Machines
- Circular Saw Cutting Machines

Our Facilities – Finishing and Testing

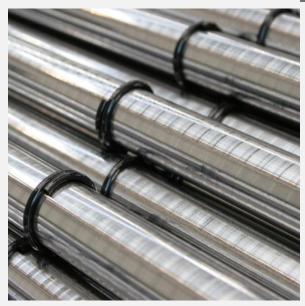
- Bar Polishing Machines
- Bar Chamfering Machines
- Full length surface tables to check bar straightness at each critical stage.
- Surface Roughness testers.
- Magnetic Particle Inspection for shafts and bars
- Eddy Current Testing for shafts
- o Institut Dr. Foerster GMBH Circograph Eddy Current Testing for bars
- Hitachi XMET Spectrum Alloy Analysers.

Our Product Range

- Cold Drawn Steel Bars
 - o Rounds 6.00 mm to 75.00 mm
 - Hexagons 8.00 mm to 40.00 mm
 - Squares 10.00 mm to 38.00 mm
- Centerless Peeled and Ground Bars
 - 12.00 mm to 75.00 mm dia
- Centerless Ground Bars
 - 6.00 mm to 75.00 mm
- Hot Rolled Bars and Coils
 - Wire Rods: 5.50 mm to 32.00 mm
 - Bars: 16.00 mm to 160.00 mm
 - Forged Rounds: 160.00 mm to 400.00 mm











Steel Classifications

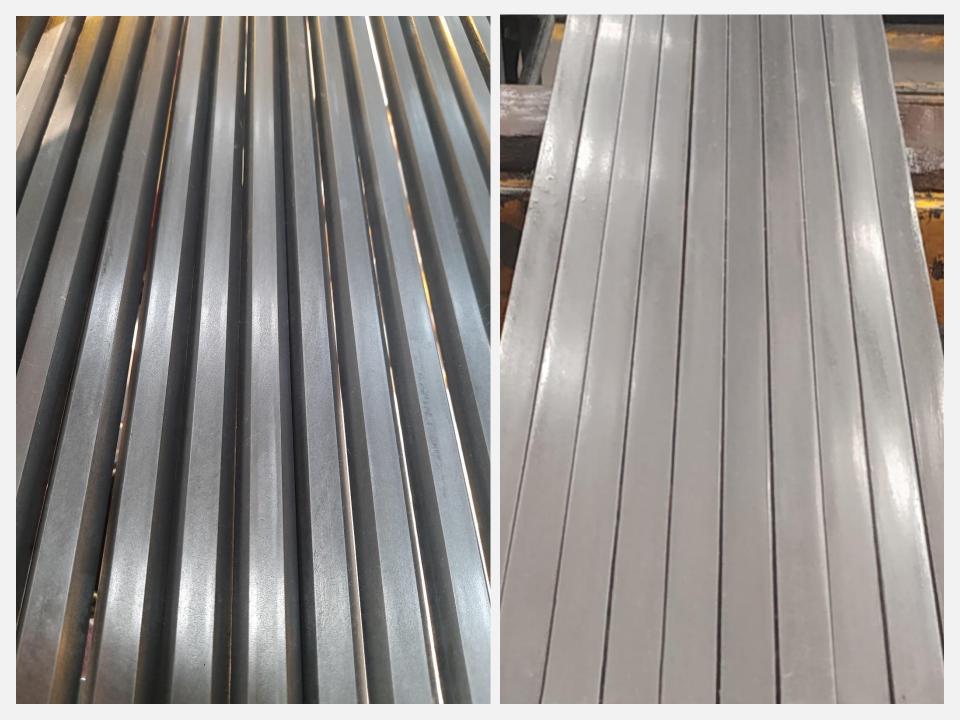
- Low, Medium & High Carbon Steels
- Free Cutting Steels
- Low & Medium Alloy Steels
- Ball Bearing Steels
- Spring Steels
- Stainless Steels

Steel Standards

- American (AISI & SAE)
- British (EN Series)
- German (DIN)
- Japanese (JIS)
- French (AFNOR)
- Russian (GOST)

List of Customers

- Lucas TVS & their Vendors.
- Brakes India & their Vendors.
- Sundaram Fasteners, Padi, Pondicherry & SEZ, Chengalpettu.
- o Rane (Madras) Ltd., Chennai, Mysore, Pondicherry, Uttarakhand, & Kancheepuram.
- Rane TRW Steering Systems, Guduvancherry, Viralimalai.
- Royal Enfield Motors,
- Madras Engineering Industries (P) Ltd., Chennai.
- Delphi TVS Diesel System Ltd., Sriperumbudur.
- Export Customers in Europe, South America and South-East Asia.





























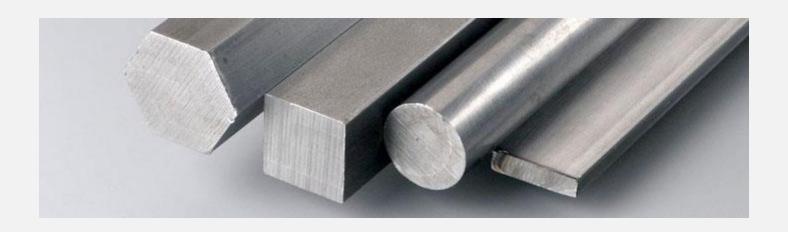


















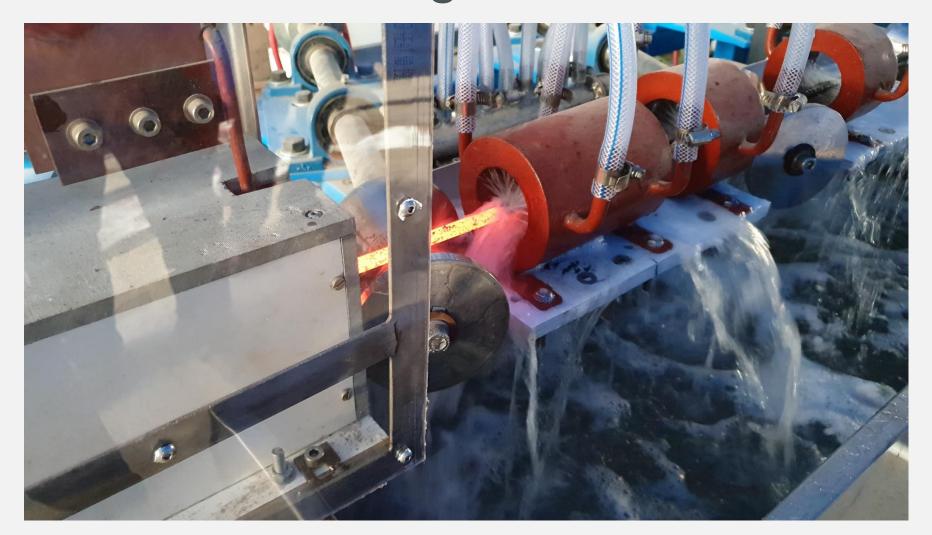


















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